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PRINT DATE: 08/30/95

FAILURE MODES EFFECTS ANALYSIS (FMEA) - CRITICAL HARDWARE

NUMBER: MS-6MR-BODS-X

SUBSYSTEM NAME: ORBITER DOCKING SYSTEM

REVISION:

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SEPT 1, 1995

PART NAME

VENDOR NAME

PART NUMBER VENDOR NUMBER

LRŲ

: ENERGIA POWER PANEL

RSC-E

MC821-0087-0009 CJIMHO.468.312.001

SRU :

: PUSH BUTTON SWITCH

PKZ-8 (AGO:380.212.Tu)

#### PART DATA

# EXTENDED DESCRIPTION OF PART UNDER ANALYSIS:

PUSH-BUTTON SWITCHES (TWO DOUBLE POLE SWITCHES UNDER A SINGLE COVER CAP.) TWO POLE, MOMENTARY - APDS "RING IN" COMMAND.

REFERENCE DESIGNATORS: 36V73A8A3SB1-87

36V73A8A3SB1-B8

QUANTITY OF LIKE ITEMS: 2

(TWO)

## FUNCTION:

PROVIDE THE "RING IN" COMMAND STIMULI TO CLOSE THE APPROPRIATE CONTACTS IN THE DSCU TO ENABLE THE TRANSMITTAL OF THE "RING IN" COMMAND TO THE DMCU. THE DMCU ENABLES POWER TO THE RING MOTORS (M4 AND M5) FOR RING EXTENSION AND RETRACTION FUNCTIONS.



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| FAILURE MODES EFFECTS ANALYSIS (FMEA) - CIL FAILURE MODE

NUMBER: MS-6MR-8005-01

REVISIONS

**BEPT 1, 1995** 

SUBSYSTEM NAME: ORBITER DOCKING SYSTEM

LRU: MC621-0087-0009

CRITICALITY OF THIS

ITEM NAME: PUSH BUTTON SWITCH

FAILURE MODE: 2R3

**FAILURE MODE:** 

FAILS OPEN (MULTIPLE CONTACTS WITHIN ONE SWITCH)

MISSION PHASE:

00

ON-ORBIT

VEHICLE/PAYLOAD/KIT EFFECTIVITY: 104 ATLANTIS

CAUSE:

A) PIECE PART FAILURE, B) CONTAMINATION, C) VIBRATION, D) MECHANICAL SHOCK, E) PROCESSING ANOMALY, F) THERMAL STRESS

CRITICALITY 1/1 DURING INTACT ABORT ONLY? NO

CRITICALITY 1R2 DURING INTACT ABORT ONLY (AVIONICS ONLY)? NO

REDUNDANCY SCREEN

A) PASS

B) FAILS

C) FAILS

PASS/FAIL RATIONALE:

A)

FIRST SWITCH FAILURE IS MASKED BY THE ASSOCIATED SWITCH.

REDUNDANT FUNCTIONS ROUTED THROUGH THE SAME CONNECTOR.

METHOD OF FAULT DETECTION:

NONE.

MASTER MEAS. LIST NUMBERS:

NONE

# FAILURE MODES EFFECTS ANALYSIS (FMEA) - CIL FAILURE MODE

NUMBER: MS-6MR-8005-01

### · FAILURE EFFECTS -

#### (A) SUBSYSTEM:

PARTIAL LOSS OF SWITCH CONTROL CAPABILITY FOR THE APOS "RING-IN" COMMAND.

## (B) INTERFACING SUBSYSTEM(S):

LOSS OF MANUAL COMMAND REDUNDANCY.

### (C) MISSION:

FIRST SWITCH FAILURE - NO EFFECT.

## (D) CREW, VEHICLE, AND ELEMENT(8):

NO EFFECT.

## (E) FUNCTIONAL CRITICALITY EFFECTS:

FIRST FAILURE (AUTOMATIC DOCKING SEQUENCE FAILS) - THE AUTOMATIC DOCKING SEQUENCE IS THE PRIMARY MEANS TO RETRACT THE DOCKING RING. THE AUTOMATIC SEQUENCE WOULD HAVE TO FAIL FIRST BEFORE THE MANUAL "RING IN" COMMAND IS INITIATED.

SECOND FAILURE (ONE OF TWO ASSOCIATED SWITCHES FAILS ) - DISABLES ONE OF THREE PANEL COMMAND SIGNALS. NO EFFECT. DEGRADED MANUAL COMMAND - REDUNDANCY.

THIRD FAILURE (SECOND ASSOCIATED SWITCH FAILS OPEN) - LOSS OF REMAINING TWO PANEL COMMAND CHANNEL INPUTS TO THE DSCU. PARTIAL LOSS OF RING RETRACTION CAPABILITY. LOSS OF CAPABILITY TO SUPPLY THE "RING IN" COMMAND TO THE DMCU. LOSS OF ALL RING CONTROL RESULTING IN LOSS OF CAPABILITY TO PERFORM DOCKING. LOSS OF MISSION OBJECTIVES WITH INABILITY TO PERFORM DOCKING.

DESIGN CRITICALITY (PRIOR TO OPERATIONAL DOWNGRADE, DESCRIBED IN F): 2R3

(F) RATIONALE FOR CRITICALITY CATEGORY DOWNGRADE: N/A

RSC Proprietary Data

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## FAILURE MODES EFFECTS ANALYSIS (FMEA) - CIL FAILURE MODE

NUMBER: M5-GMR-8005-01

### -DISPOSITION RATIONALE.

(A) DESIGN:

REFER TO APPENDIX C. ENERGIA HARDWARE.

(B) TEST:

REFER TO APPENDIX C, ENERGIA HAROWARE.

DOCKING RING EXTENSION AND RETRACTION CONTROL CIRCUIT OPERATION (S. VERIFIED DURING GROUND CHECKOUT. ANY TESTING IS ACCOMPLISHED IN ACCORDANCE WITH OMRSD.

(C) INSPECTION:

REFER TO APPENDIX C, ENERGIA HARDWARE.

(D) FAILURE HISTORY:

REFER TO APPENDIX C, ENERGIA HARDWARE.

(E) OPERATIONAL USE:

AFTER THIRD FAILURE, CREW COULD PERFORM AN IN-FLIGHT MAINTENANCE TO DRIVE THE RING MOTORS DIRECTLY FROM THE FEED-THROUGH CONNECTORS IN THE EXTERNAL AIRLOCK, USING THE ORBITER BREAKOUT BOX. HOWEVER, WORST CASE, CREW WOULD ABORT DOCKING SINCE THIS WORKAROUND REQUIRES A GREAT DEAL OF TIME TO PERFORM.

- APPROVALS -

PRODUCT ASSURANCE ENGR

DESIGN ENGINEER

M. NIKOLAYEVA

B. VAKULIN

NASA SSAMA

NASA SUBSYSTEM MANAGER

HASA EPDEC SUBSYSTEM MANAGER:

:1/45